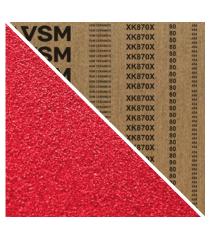
Product data sheet **Belts** · **Rolls**



XK870X TOP SIZE



Made in Germany

VSM CERAMICS

Grain type	Ceramic
Bonding	Full-resin bonded
Colour	Red
Backing	X-Polyester
Flexibility	Sturdy
Production width	1,480 mm



Materials Features (\bullet) Stainless Medium Medium Superalloys metal pressure coated Aluminium Also for wet grinding

Universal ceramic-grain workshop belt for a wide range of applications. Ideal for pre-sharpening knives. The additional TOP SIZE grinding-active layer also enables dry processing of stainless steel, since it significantly reduces the temperature in the grinding zone. A good alternative to XK760X when machining superalloys and stainless steels.

Grit sizes¹⁾:

180

220

240

150

Benefits

20

24

30

36

16

> Self-sharpening effect constantly produces new sharp edges and thus enables much higher stock removal rates

40

50

60

80

100

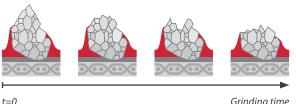
120

- > The additional grinding active layer VSM TOP SIZE ensures a cool cut and an extended service life
- > High wear resistance

Wear pattern of the grain

280

320



360

400

500

600

800

1000

1200

Grinding time

The microcrystalline structure of the VSM CERAMICS series enables a much more subtle breaking down of the grain and constantly produces new sharp edges.

VSM · Vereinigte Schmirgelund Maschinen-Fabriken AG

Siegmundstraße 17 · 30165 Hanover · Germany T +49 511 3526 479 · F +49 511 3521 315 sales@vsmabrasives.com · www.vsmabrasives.com

